



Edition 1.0 2025-09

# TECHNICAL REPORT

Optical fibre cables - Microduct technology - Guidance

IEC TR 63431:2025-09(en)



### THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2025 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat Tel.: +41 22 919 02 11

3, rue de Varembé info@iec.ch CH-1211 Geneva 20 www.iec.ch

Switzerland

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

#### **About IEC publications**

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search -

#### webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

## IEC Just Published - webstore.iec.ch/justpublished Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

### **IEC Customer Service Centre - webstore.iec.ch/csc** If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

#### IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### CONTENTS

F	OREWO	)RD	3
IN	ITRODI	JCTION	5
1	Scor	pe	6
2	Norr	native references	6
3	Tern	ns, definitions, and abbreviated terms	6
-	3.1	Terms and definitions	
	3.2	Abbreviated terms	
4		oduct types	
•	4.1	Outdoor	
	4.2	Indoor	
5		oduct assemblies	
Ü	5.1 General		
	5.2	Single thick-walled	
	5.3	Bundled thick-walled	
	5.4	Over-sheathed unprotected microducts	
6		oduct sizes – individual products	
		·	
7		oduct colouring and identification	
8		use of microducts	
	8.1	General	
	8.2	Pushing application	
	8.3	Blowing application	
	8.4	Pulling application	
_	8.5	Surface mounted application	
9		oduct properties	
	9.1	General	
	9.2	Burst pressure	
	9.3	Microduct tensile properties	
	9.4	Temperature performances	
	9.5	Post shrinkage due to installation tension and relaxation	
	9.6	Post shrinkage purely due to temperature change	
	9.6.		
	9.6.2		
	9.7	Microduct testing	
	9.7.	•	
	9.7.2		
	9.8	Packaging and delivery	
	9.9	Microduct storage	
۸.	9.10	Microduct repair	
		(informative) Associated documents	
		(informative) Associated documents	
Bi	bliogra	phy	24
Fi	gure 1	– Single thick-walled duct	9
Fi	gure 2	– Bundled thick-walled duct	9
Fi	gure 3	– Non circular or flat formed bundles	9

Figure 4 – Over-sheathed unprotected microduct	10
Figure 5 – Tight protected	10
Figure 6 – Loose protected	10
Figure 7 – Example of above ground (aerial) microduct	14
Figure 8 – Installation simulation test rig	17
Figure 9 – Detailed alternative scenarios	19
Figure 10 – Example of gel wrap repair kit	21
Table 1 – Unprotected microduct dimensions	11
Table 2 – Protected microduct dimensions (using the same methodology as Table 1)	12
Table 3 – Identification colours (RAL)	12
Table 4 – IEC 60757 colour table	13

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

#### Optical fibre cables - Microduct technology - Guidance

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

IEC TR 63431 has been prepared by subcommittee 86A: Fibre and cables, of IEC technical committee 86A: Fibre optics. It is a Technical Report.

The text of this Technical Report is based on the following documents:

Draft	Report on voting
86A/2609/DTR	86A/2620/RVDTR

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Report is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at <a href="https://www.iec.ch/members\_experts/refdocs">www.iec.ch/members\_experts/refdocs</a>. The main document types developed by IEC are described in greater detail at <a href="https://www.iec.ch/publications">www.iec.ch/publications</a>.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed.
- withdrawn, or
- revised.

#### INTRODUCTION

Microduct technology concerns the installation of optical fibre or copper transmission members into small 'microducts' which are typically 20 mm or less in outer diameter. The installation process is normally pushing, blowing or (less commonly) pulling, or a combination of these methods. Microducts can be packaged in several different ways to form bundles which are suitable for above ground, aerial, ducted and buried installations. In addition, specialised versions are available to meet in-building needs where localised fire protection measures are required. Microducts are commonly joined together by push-fit connectors (rather than compression fittings). These fittings can also connect dissimilar size microduct although there can be installation consequences for this. As well as their mechanical, temperature and (sometimes) fire performance, different microducts can be optimised for fibre installation by the use of low friction inner linings or low friction materials forming the entire product. Annex A contains potentially useful ITU-T references. Annex B contains potentially useful conference papers.

#### 1 Scope

This document identifies issues which can be considered when adopting microduct technology for the provision of optical communications networks. It supplements the microduct sections of IEC 60794-5 series of publications and refers to products and practices in current use.

This documents also describes design types, colour codes, repairs, and environmental expectations, including guidance to standards and methods of installation.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60794-1-1, Optical fibre cables - Part 1-1: Generic specification - General

IEC 60794-5, Optical fibre cables - Part 5: Sectional specification - Microduct cabling for installation by blowing